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EUROPEAN PATENT APPLICATION

(43) Date of publication:  
25.07.2001 Bulletin 2001/30

(51) Int Cl.7: C04B 24/26, C04B 24/32

(21) Application number: 01103329.7

(22) Date of filing: 18.12.1997

(84) Designated Contracting States:  
DE IT

(30) Priority: 26.12.1996 JP 34820196

(62) Document number(s) of the earlier application(s) in  
accordance with Art. 76 EPC:  
97122407.6 / 0 850 895

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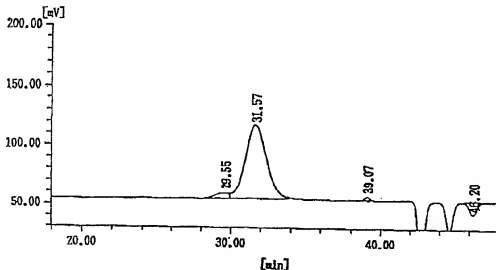
This application was filed on 13 - 02 - 2001 as a  
divisional application to the application mentioned  
under INID code 62.

(54) Cement dispersant and cement composition

(57) The present invention provides a cement dispersant having high percentage in water reduction rate

and appropriate air-entraining property. For producing a polycarboxylic acid for said cement dispersant alkylene oxide is added at a specific temperature range.

Fig. 1



## Description

## BACKGROUND OF THE INVENTION

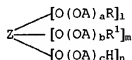
## A. TECHNICAL FIELD

[0001] The present invention relates to a cement dispersant, a method for producing a polycarboxylic acid for a cement dispersant and a cement composition. More specifically, it relates to a cement dispersant synthesized by using a polyalkylene glycol ester type monomer or a polyalkylene glycol ether type monomer, having alkylene oxide obtained by the addition reaction in a specific temperature range, and a cement dispersant which can achieve high percentage in water reduction, a method for producing a polycarboxylic acid for such a cement dispersant and a cement composition.

## B. BACKGROUND ART

[0002] In recent concrete fields, improvement in durability and strength of concrete structures is strongly demanded. Reduction in unit water amount is an important subject, and development of high performance AE water reducing agents is energetically conducted in each cement admixture maker. Of those, polycarboxylic acid type high performance AE water reducing agents have the excellent characteristic which exhibits extremely high water reducing property which cannot be achieved by other high performance AE water reducing agents such as naphthalene type. However, the water reducing performance is not still sufficient.

[0003] EP 373 521 A describes a copolymer of (a) polyoxyalkylene alkenyl ester represented by formula (A):



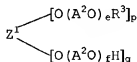
formula (A)

wherein Z is a residue of a compound having from 2 to 8 hydroxyl groups; AO is an oxyalkylene group having from 2 to 18 carbon atoms; R is an alkenyl group having from 2 to 18 carbon atoms; R<sup>1</sup> is a hydrocarbon group having from 1 to 40 carbon atoms; a ≥ 0; b ≥ 0; c ≥ 0; l ≥ 1; m ≥ 0; n ≥ 0; l + m + n = 2 to 8; al + bm + cn = 1 to 100; and n/(l + m + n) ≤ 1/3, and (b) a maleic ester of a compound represented by formula (B):



wherein R<sup>2</sup> is a hydrocarbon group having from 1 to 40 carbon atoms; A<sup>1</sup>O is an oxyalkylene group having from 2 to 18 carbon atoms; and d is from 0 to 100;

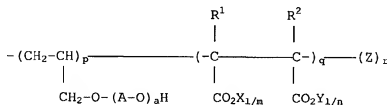
or formula (C):



formula (C)

wherein Z<sup>1</sup> is a residue of a compound containing from 2 to 8 hydroxyl groups; A<sup>2</sup>O is an oxyalkylene group having

from 2 to 18 carbon atoms;  $R^3$  is a hydrocarbon group having from 1 to 40 carbon atoms;  $e \geq 0$ ;  $f \geq 0$ ;  $p \geq 0$ ;  $Q \geq 1$ ;  $p + q = 2$  to 8; and  $ep + fq = 0$  to 100. The copolymer is useful as an emulsifier, a dispersant, or an additive for cement.  
**[0004]** EP 0 056 627 A2 describes a copolymer represented by the general formula :



wherein A denotes an alkylene group of 2 to 4 carbon atoms, the  $-(\text{A}-\text{O})_a$  chain may have at least one oxy-alkylene unit bonded in any possible order, a denotes an integer of the value of 1 to 100,  $R^1$  and  $R^2$  independently denote a hydrogen atom or a methyl group, an organic amine group, or  $-(\text{B}-\text{O})_b-\text{R}^3$  (wherein B denotes an alkylene group of 2 to 4 carbon atoms, the  $-(\text{B}-\text{O})_b$  chain may have at least one oxyalkylene unit bonded in any possible order, b denotes 0 or an integer of the value of 1 to 100, and  $R^3$  denotes a hydrogen atom or an alkyl group of 1 to 20 carbon atoms), Z denotes a structural unit derived from a copolymerizable vinyl monomer, m and n each denote 1 where X and Y are each a monovalent metal atom, an ammonium group, an organic amine group, or  $-(\text{B}-\text{O})_b-\text{R}^3$  or 2 where X and Y are each a divalent metal atom, and p, q and r denote numbers such that  $25 \leq p \leq 75$ ,  $25 \leq q \leq 75$ , and  $0 \leq r \leq 50$  are satisfied on condition that  $p + q + r$  equals 100, and it is provided that the structural units involved herein may be bonded in any possible order.

**[0005]** WO 95/18643 describes an admixture for concrete comprising as an essential component, a copolymer prepared by copolymerizing (a) a polyalkylene glycol monoester monomer having 110 to 300 moles of an oxyalkylene groups each having 2 to 3 carbon atoms, with (b) at least one monomer selected from among acrylic monomers, unsaturated dicarboxylic monomers and allylsulfonic monomers. When this admixture is used in preparing concrete, the resulting concrete composition undergoes little change in the slump for a lengthened time, so that the quality of the concrete composition can be easily controlled.

## SUMMARY OF THE INVENTION

### A. OBJECTS OF THE INVENTION

**[0006]** An object of the present invention is to provide a cement dispersant which improves water reducing performance, a method for producing a cement dispersant and a cement composition.

### B. DISCLOSURE OF THE INVENTION

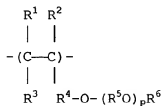
**[0007]** The present inventors have found that a polycarboxylic acid for a cement dispersion, obtained by a specific production method is an excellent cement dispersion exhibiting high water reducing performance, and have completed the present invention. That is, the present invention is to provide a cement dispersant exhibiting high water reducing performance, a method for producing a polycarboxylic acid for a cement dispersant and a cement composition.

**[0008]** The above various objects are achieved by

(1) A cement dispersant, comprising a polycarboxylic acid having a polyalkylene glycol at a side chain, wherein the polycarboxylic acid comprises a polyalkylene glycol type monomer unit having a polyalkylene glycol at a side chain and a carboxylic acid type monomer unit, characterized in that, as a polyalkylene glycol type monomer unit, a polyalkylene glycol type monomer having a molecular weight distribution which has a main peak, but has no second peak on the higher molecular weight side of the main peak, or has a second peak on the higher molecular weight side of the main peak in an area ratio of 8 % or less based on the total area of the main peak and the second peak.

**[0009]** Preferably the polycarboxylic acid includes the following repeating units:

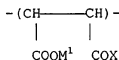
a polyalkylene glycol ether type unit (I) represented by the general formula (1) below:



formula (1)

where R<sup>1</sup> to R<sup>3</sup> each independently represent hydrogen or a methyl group; R<sup>5</sup>O represents one kind or a mixture of two or more kinds of oxyalkylene group having 2 to 4 carbon atoms, in the case of two or more kinds, those may be added in a block state or a random state; R<sup>6</sup> represents hydrogen; R<sup>4</sup> represents -CH<sub>2</sub>-, -(CH<sub>2</sub>)<sub>2</sub>- or -C(CH<sub>3</sub>)<sub>2</sub>-; and p represents an integer of 1 to 300; and

a dicarboxylic acid type unit (II) represented by the general formula (2) below:

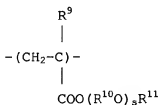


formula (2)

where M<sup>1</sup> and M<sup>2</sup> each independently represent hydrogen, monovalent metal, divalent metal, ammonium or organic amine; X represents -OM<sup>2</sup> or -Y-(R<sup>7</sup>O)<sub>r</sub>R<sup>8</sup>; Y represents -O- or -NH-; R<sup>7</sup>O represents one kind, or a mixture of two or more kinds of oxyalkylene group having 2 to 4 carbon atoms, in the case of more than two kinds those may be added in a block state or a random state; R<sup>8</sup> represents hydrogen, an alkyl group having 1 to 22 carbon atoms, a phenyl group, an aminoalkyl group, alkylphenyl group, or a hydroxyalkyl group (each alkyl group in the aminoalkyl, alkylphenyl and hydroxyalkyl groups having 1 to 22 carbon atoms); r is an integer of 0 to 300; and an acid anhydride group (-CO-O-CO-) may be formed in place of the -COOM<sup>1</sup> and -COX groups between the carbon atoms to which the -COOM<sup>1</sup> and -COX groups should be bonded respectively.

[0010] According to another preferred embodiment the polycarboxylic acid includes the following repeating units:

a polyalkylene glycol ester type unit (III) represented by the general formula (4) below:

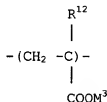


formula (4)

where R<sup>9</sup> represents hydrogen or a methyl group; R<sup>10</sup>O represents one kind or a mixture of two or more kinds of

oxyalkylene group having 2 to 4 carbon atoms, in the case of two or more kinds, those may be added in a block state or a random state; R<sup>11</sup> represents an alkyl group having 1 to 22 carbon atoms, a phenyl group, or an alkylphenyl group, with the alkyl group in the alkylphenyl group having 1 to 22 carbon atoms; and s is an integer of 1 to 300; and

a monocarboxylic acid type unit (IV) represented by the general formula (5) below;



formula 5

where R<sup>12</sup> represents hydrogen or a methyl group; and M<sup>3</sup> represents hydrogen, a monovalent metal, ammonium or an organic amine.

[0011] Furthermore the present invention is achieved by a cement composition comprising at least water, a cement and a cement dispersant, wherein as the cement dispersant the cement composition comprises the cement dispersant as claimed in claim 1 to 3.

#### BRIEF DESCRIPTION OF THE DRAWINGS

[0012] Fig. 1 shows a GPC chart of 'IPN-35' as produced in Example 1.

[0013] Fig. 2 shows a GPC chart of 'IPN-35' as produced in Example 2.

[0014] Fig. 3 shows a GPC chart of 'IPN-35' as produced in Comparative Example 1.

#### DETAILED DESCRIPTION OF THE INVENTION

[0015] As a polycarboxylic acid having a polyalkylene glycol at a side chain obtained by adding alkylene oxide to an active hydrogen containing compound, there are exemplified a polycarboxylic acid comprising the repeating units (I) and (II) and a polycarboxylic acid comprising the repeating units (III) and (IV).

[0016] The repeating unit (I) is one shown by the above general formula (1). Examples of a monomer giving such a repeating unit are compounds obtained by adding 1 to 300 moles of alkylene oxide to an unsaturated alcohol, such as allyl alcohol, methallyl alcohol, 3-methyl-3-butene-1-ol, 3-methyl-2-butene-1-ol, or 2-methyl-3-butene-2-ol. Those are used in one kind or two or more kinds.

[0017] In order to obtain high water reducing performance, it is important to disperse cement particles with steric repulsion and hydrophilicity due to polyalkylene glycol chain contained in the repeating units (I) and (III). For this, it is preferable that many oxyethylene groups are introduced into the polyalkylene glycol chain. Further, it is most preferable to use the polyalkylene glycol chain in which an average addition mole number of the oxyalkylene group is 1 to 300, but polyalkylene glycols having the average addition mole number of 1 to 100, or 5 to 100 are proper from the point of polymerizability and hydrophilicity.

[0018] The repeating unit (II) is one shown by the above general formula (2). Examples of monomers giving the repeating unit (II) are maleic acid, maleic anhydride, half-ester of maleic acid and alcohol having 1 to 22 carbon atoms, half-amide of maleic acid and amine having 1 to 22 carbon atoms, half-amide or half-ester of maleic acid and amino alcohol having 1 to 22 carbon atoms, half-ester of a compound (C) obtained by adding 1 to 300 moles of oxyalkylene having 2 to 4 carbon atoms to those alcohols and maleic acid, half-amide of a compound in which hydroxyl group at one end of the compound (C) is aminated and maleic acid, half-ester of maleic acid and glycol having 2 to 4 carbon atoms, or polyalkylene glycol in which the addition mole number of those glycols is 2 to 100, half-amide of maleamic acid and glycol having 2 to 4 carbon atoms, or polyalkylene glycol in which the addition mole number of those glycols is 2 to 100, and their monovalent metal salts, divalent metal salts, ammonium salts, and organic amine salts, and the like. Those can be used in one kind or two or more kinds.

[0019] The repeating unit (III) is one shown by the above general formula (4). Examples of the monomer giving the

repeating unit (III) are esterified products of alkoxypolyalkylene glycol and (meth)acrylic acid, such as methoxypolyethylene glycol mono(meth)acrylate, methoxypolypropylene glycol mono(meth)acrylate, methoxypolyethylene glycol polypropylene glycol mono(meth)acrylate, methoxypolybutylene glycol mono(meth)acrylate, or methoxypolyethylene glycol polybutylene glycol mono(meth)acrylate. Those can be used in one kind or two or more kinds.

[0020] In order to obtain high water reducing performance, it is important to disperse cement particles with steric repulsion and hydrophilicity due to polyalkylene glycol chain contained in the repeating unit (III). For this, it is preferable that many oxyethylene groups are introduced into the polyalkylene glycol chain. Further, it is most preferable to use the polyalkylene glycol chain in which an average addition mole number of the oxyethylene group is 1 to 300, but polyalkylene glycols having the average addition mole number of 1 to 100, or 5 to 100 are proper from the point of polymerizability and hydrophilicity.

[0021] The repeating unit (IV) is one shown by the above general formula (5). Examples of the monomer giving the repeating unit (IV) are (meth)acrylic acid, and their monovalent metal salts, divalent metal salts, ammonium salts, and organic amine salts. Those can be used in one kind or two or more kinds.

[0022] If necessary, a repeating unit (V) other than the repeating units (I) and (II) can be introduced. Examples of the monomers giving the repeating unit (V) are unsaturated dicarboxylic acids, such as fumaric acid, itaconic acid, or citraconic acid, and their monovalent metal salts, divalent metal salts, ammonium salts, and organic amine salts, and monoesters or diesters of those acids and alkyl alcohol having 1 to 20 carbon atoms and glycol having 2 to 4 carbon atoms or polyalkylene glycol having addition mole number of their glycols of 2 to 100; diesters of maleic acid and alkyl alcohol having 1 to 20 carbon atoms or glycol having 2 to 4 carbon atoms or polyalkylene glycol having addition mole number of their glycols of 2 to 100; (meth)acrylic acid and their monovalent metal salts, divalent metal salts, ammonium salts, organic amine salts, and esters of those acids and alkyl alcohol having 1 to 20 carbon atoms and glycol having 2 to 4 carbon atoms or polyalkylene glycol having addition mole number of their glycols of 2 to 100; unsaturated sulfonic acids, such as sulfoethyl (meth)acrylate, 2-methyl propanesulfonic acid (meth)acrylamide, or styrenesulfonic acid, and their monovalent metal salt, divalent metal salts, ammonium salts and organic amine salts; unsaturated amides, such as (meth)acrylamide or (meth)acrylalyl amide; vinyl esters, such as vinyl acetate or vinyl propionate; aromatic vinyis, such as styrene; and the like. Those can be used in one kind or two or more kinds.

[0023] If necessary, a repeating unit (VI) other than the repeating units (III) and (IV) can be introduced. Examples of the monomers giving the repeating unit (VI) are unsaturated dicarboxylic acids, such as maleic acid, fumaric acid, itaconic acid, or citraconic acid, and their monovalent metal salts, divalent metal salts, ammonium salts, and organic amine salts, and monoesters or diesters of those acids and alkyl alcohol having 1 to 20 carbon atoms and glycol having 2 to 4 carbon atoms or polyalkylene glycol having addition mole number of their glycols of 2 to 100; (meth)acrylic acid, and their monovalent metal salts, divalent metal salts, ammonium salts, and organic amine salts, and esters of those acids and alkyl alcohol having 1 to 20 carbon atoms and glycol having 2 to 4 carbon atoms or polyalkylene glycol having addition mole number of their glycols of 2 to 100; unsaturated sulfonic acids, such as sulfoethyl (meth)acrylate, 2-methyl propanesulfonic acid (meth)acrylamide, or styrenesulfonic acid, and their monovalent metal salt, divalent metal salts, ammonium salts and organic amine salts; unsaturated amides, such as (meth)acrylamide, or (meth)acrylalyl amide; vinyl esters, such as vinyl acetate or vinyl propionate; aromatic vinyis, such as styrene; and the like. Those can be used in one kind or two or more kinds.

[0024] The monomer giving the repeating unit (I) can be produced by addition reaction of the unsaturated alcohol (B-1), which is an active hydrogen containing compound, and the alkylene oxide having 2 to 4 carbon atoms, and the monomer giving the repeating unit (III) is obtained by esterification between the polyalkylene glycol (6) obtained by addition reaction of the alcohol (B-2), which is an active hydrogen containing compound, and the alkylene oxide having 2 to 4 carbon atoms and (meth)acrylic acid or ester interchange between the polyalkylene glycol (6) and alkyl(meth)acrylates.

[0025] Examples of such alkyl (meth)acrylates are methyl (meth)acrylate, ethyl (meth)acrylate, propyl (meth)acrylate, butyl (meth)acrylate, isopropyl (meth)acrylate, isobutyl (meth)acrylate, pentyl (meth)acrylate, hexyl (meth)acrylate, heptyl (meth)acrylate, and the like. Those can be used in one kind or two or more kinds.

[0026] The unsaturated alcohol (B-1) is one shown by the general formula (3). Examples of the unsaturated alcohol (B-1) are unsaturated alcohols, such as allyl alcohol, methallyl alcohol, 3-methyl-3-butene-1-ol, 3-methyl-2-butene-1-ol, or 2-methyl-3-butene-2-ol. Those can be used in one kind or two or more kinds.

[0027] The polyalkylene glycol (6) is one shown by the above general formula (6). Examples thereof are methoxypolyethylene glycol, methoxypolypropylene glycol, methoxypolyethylene glycol polypropylene glycol, methoxypolybutylene glycol, and the like. Those can be used in one kind or two or more kinds.

[0028] The alcohol (B-2) is one shown by the above general formula (7). Examples thereof are methyl alcohol, ethyl alcohol, propyl alcohol, butanol, pentanol, isobutanol, isopropanol, phenol, and the like. Those can be used in one kind or two or more kinds.

[0029] Examples of the alkylene oxide having 2 to 4 carbon atoms are ethyleneoxide, propyleneoxide, or butyleneoxide and the like. Those can be used in one kind or two or more kinds.

**[0030]** The addition temperature in addition reaction of the unsaturated alcohol (B-1) and the alkylene oxide having 2 to 4 carbon atoms and in addition reaction of the alcohol (B-2) and the alkylene oxide having 2 to 4 carbon atoms must be within the range of 80 to 155°C, preferably within the range of 90 to 150°C, or more preferably within the range of 100 to 140°C. That is, in the polycarboxylic acid of the present invention which comprises the repeating units (I) and (II), and in the polycarboxylic acid of the present invention which comprises the repeating units (III) and (IV), in a copolymer obtained using a monomer obtained by addition reaction at high temperature of more than 155°C, copolymerizability of the monomer is low, and the weight average molecular weight does not freely rise to the desired value. As a result, in the case of using as a cement dispersant, excessive addition amount is necessary, resulting in high cost, the water reducing performance is low, and the slump loss preventing effect is low. In contrast to this, if the temperature is lower than 80°C, addition rate is slow, and productivity decreases. Thus, the reason that the addition reaction temperature has the optimum range as the performance of a cement dispersant is unclear, but it is a surprising matter.

**[0031]** As the polyalkylene glycol type monomer (such as a polyalkylene glycol ether type monomer obtained by adding the alkyleneoxide to the unsaturated alcohol (B-1), a polyalkylene glycol ester type monomer obtained by esterification between a polyalkylene glycol and (meth)acrylic acid wherein the polyalkylene glycol obtained by addition reaction of the alkylene oxide to the alcohol (B-2), or a polyalkylene glycol ester type monomer obtained by ester interchange between the polyalkylene glycol and alkyl(meth)acrylates). giving such a polyalkylene glycol ether type unit (such as the polyalkylene glycol ether type unit being the repeating unit (I) and the polyalkylene glycol ester type unit being the repeating unit (III)) of the polycarboxylic acid of the present invention, there can be used, for example, a monomer having a molecular weight distribution which has a main peak, but has no second peak on the higher molecular weight side of the main peak, or has a second peak on the higher molecular weight side of the main peak in an area ratio of 8% or less, preferably 6% or less, based on the total area of the main peak and the second peak. The second peak on the higher molecular weight side of the main peak seems to be caused by, for example, that partial polymerization occurs to form oligomers or other substances when adding the alkylene oxide to the active hydrogen containing compound. As the addition temperature becomes higher, the area ratio of the second peak on the higher molecular weight side of the main peak increases, and at last, when the addition temperature has gone over 155°C, the area ratio exceeds 8%. As a result, the molecular weight becomes difficult to increase in the copolymerization with the carboxylic acid type monomer, so the above-mentioned disadvantage appears. Shapes of the second peak on the higher molecular weight side of the main peak is not limited to a peak independent of the main peak, but includes those such as a peak partially overlapping with the main peak or a shoulder-shaped peak forming a shoulder of the main peak.

**[0032]** To obtain the polycarboxylic acid for a cement dispersant of the present invention, the above-mentioned monomers are copolymerized with a polymerization initiator. The polycarboxylic acid for a cement dispersant can be produced by conventional methods, such as solution polymerization or bulk polymerization.

**[0033]** The solution polymerization can be conducted in a batchwise or continuous manner. A solvent used in such a case is water; alcohols, such as methyl alcohol, ethyl alcohol, or isopropyl alcohol; aromatic or aliphatic hydrocarbons, such as benzene, toluene, xylene, cyclohexane, or n-hexane; ester compounds, such as ethyl acetate; ketone compounds, such as acetone or methyl ethyl ketone; and the like. It is preferable to use at least one kind selected from the group consisting of water and lower alcohols having 1 to 4 carbon atoms, from solubility of the raw material monomer and the polycarboxylic acid for a cement dispersant obtained. Of those, it is further preferable to use water as a solvent from the point that desolvent step can be omitted. In a case that maleic anhydride is used for copolymerization, polymerization using an organic solvent is preferable.

**[0034]** In the case of conducting an aqueous solution polymerization, water-soluble polymerization initiators, such as persulfuric acid salts of ammonia or alkali metals; hydrogen peroxide; azoamide compounds, such as azobis-2-methylpropane amine dihydrochloride; and the like are used as the polymerization initiator. In this case, an accelerator, such as sodium hydrogen sulfite or Mohr's salt can be used together.

**[0035]** Further, in the solution polymerization using lower alcohols, aromatic or aliphatic hydrocarbons, ester compounds, or ketone compounds as a solvent, peroxides, such as benzoyl peroxide or lauroyl peroxide; hydroperoxides, such as cumene hydroperoxide; azo compounds such as azobisisobutyronitrile; and the like are used as a polymerization initiator. In this case, an accelerator such as amine compounds can be used together. Furthermore, in the case of using water-lower alcohol mixed solvent, it is possible to use by appropriately selecting from the above-mentioned various polymerization initiators or combination of the polymerization initiators and accelerators.

**[0036]** The bulk polymerization is conducted within the temperature range of 50 to 200°C using peroxides, such as benzoyl peroxide or lauroyl peroxide; hydroperoxides such as cumene hydroperoxide; azo compounds such as azobisisobutyronitrile; and the like as a polymerization initiator.

**[0037]** The polycarboxylic acid for a cement dispersant thus obtained is used as a main component of the cement dispersant as it is. If necessary, it may be used by neutralizing a copolymer with an alkaline substance. Examples of such an alkaline substance are preferably inorganic salts, such as hydroxides, chlorides and carbonates of monovalent metals and divalent metals; ammonia; organic amines; and the like. In a case that maleic anhydride is used for copolymerization, the thus obtained copolymer may be directly used as a cement dispersant or may be hydrolyzed and then

used.

[0038] The repeating unit of the polycarboxylic acid for a cement dispersant is within the range of, in weight ratio, (I)/(II)/(V)=1-99/99-1/0-50, preferably (I)/(II)/(V)=50-99/50-1/0-49, more preferably (I)/(II)/(V)=60-95/40-5/0-30, and most preferably (I)/(II)/(V)=70-95/30-5/0-10. Further, it is within the range of, in weight ratio, (III)/(IV)/(VI)=1-99/99-1/0-50, preferably (III)/(IV)/(VI)=50-99/50-1/0-49, more preferably (III)/(IV)/(VI)=60-95/40-5/0-30, and most preferably (III)/(IV)/(VI)=70-95/30-5/0-10. Further, the weight average molecular weight of the polycarboxylic acid for a cement dispersant is 5,000 to 200,000, and preferably 10,000 to 100,000. If those component ratios and weight average molecular weight are fallen outside the above ranges, a cement dispersant which exhibits high water reducing performance and slump loss preventing performance cannot be obtained.

[0039] A cement used is not limited, but hydraulic cements, such as ordinary portland cement, alumina cement and various mixed cements are general.

[0040] The polycarboxylic acid for a cement dispersant can be used alone or as mixtures thereof as a main component of the cement dispersant it is or in the form of an aqueous solution, and may be used in combination with other known cement admixtures. Examples of such cement admixtures are conventional cement dispersants, air-entraining agents, cement wetting agents, expanding materials, water-proof agents, retarding agents, accelerating agents, water-soluble polymeric substances, thickeners, coagulating agents, dry shrinkage reducing agents, strength increasing agents, cure accelerating agents, defoaming agents, and the like.

[0041] The cement composition of the present invention comprises at least water, a cement and a cement dispersant, wherein as the cement dispersant the cement composition comprises the polycarboxylic acid for a cement dispersant of the present invention. The polycarboxylic acid for a cement dispersant is added in an amount of 0.01 to 1.0%, and preferably 0.02 to 0.5%, of the cement weight in the cement composition. This addition brings about preferred various effects, such as reduction in unit water amount, increase in strength, or improvement in durability. If the amount used is less than 0.01%, it is insufficient in performance, and conversely, even if it is used in an amount exceeding 1.0%, the effect is not substantially increased, which is disadvantageous from the economical standpoint.

[0042] Methods for producing the cement composition of the present invention are not especially limited and there can be exemplified the same manners as those for producing the conventional cement compositions, such as a method that, when cement and water and other materials if necessary are mixed, the cement dispersant, its aqueous dispersion or aqueous solution is added to and mixed with them; a method that cement and water and other materials if necessary are mixed, and then the cement dispersant, its aqueous dispersion or aqueous solution is added to and mixed with the thus obtained mixture; a method that cement other materials if necessary are mixed, and then the cement dispersant, its aqueous dispersion or aqueous solution and water are added to and mixed with the thus obtained mixture; a method that cement and the cement dispersant, its aqueous dispersion or aqueous solution and other materials if necessary are mixed, and then water is added to and mixed with the thus obtained mixture.

[0043] In a case that the cement dispersant contains not only polycarboxylic acid but also a dispersant other than polycarboxylic acid, polycarboxylic acid and the other dispersant may be separately added.

[0044] As embodiments of the cement composition, there can be exemplified cement water paste (cement water slurry), mortar or concrete. The cement water paste contains a cement, water and a cement dispersant as essential components. The mortar contains the same components as the cement water paste and further contains as an essential component a fine aggregate such as sand. The concrete contains the same components as the mortar and further contains as an essential component coarse aggregate such as cobble or crushed stone.

(Effects and Advantages of the Invention)

[0045] Using as a cement dispersant the polycarboxylic acid for a cement dispersant produced according to the production method of the present invention can achieve high water reduction of a cement composition such as a concrete or a mortar.

#### DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

[0046] The present invention is explained below in more detail by the examples, but the present invention is not limited thereto. In the examples, unless otherwise indicated, "%" means "% by weight", and "part" means "part by weight" in the examples.

[0047] In the below-mentioned Examples 1-2 and Comparative Example 1, the molecular weight distribution were measured under the following conditions:

[Measurement of Molecular Weight Distribution]

[0048]

- 5 Apparatus: GPC HLC-8020 produced by TOSOH K.K.  
 Eluent Kind: tetrahydrofuran  
 Flow rate: 1.0 (ml/min)  
 Column Kind: Product of TOSOH K.K. TSKgel G4000HXL +G3000HXL +G2000HXL  
 7.8 ml.I.D. X300ml respectively  
 10 Calibration curve: Polystyrene standard molecular weight

[0049] In Examples 4-6 and Comparative Examples 3-4, molecular weight distribution was measured on a basis converted into that of polyethylene glycol.

## 15 EXAMPLE 1

(Production of alkylene oxide adduct (1) of unsaturated alcohol type monomer (polyalkylene glycol ether-based monomer (1)))

- 20 [0050] 999 Parts of 3-methyl-3-butene-1-ol, and 5 parts of sodium hydride were charged into a stainless steel high pressure reactor equipped with a thermometer, a stirrer, and a nitrogen and oxygen introduction pipe. Inner atmosphere of the reactor was substituted with nitrogen under stirring, and was heated to 140°C under nitrogen atmosphere. While maintaining 140°C under safe pressure, 5,117 parts of ethylene oxide were introduced into the reactor for 5 hours. Thereafter, the temperature was maintained for 2 hours to complete alkylene oxide addition reaction, thereby obtaining  
 25 an unsaturated alcohol (hereinafter referred to as "IPN-10") in which 10 moles, on the average, of ethylene oxide were added to 3-methyl-3-butene-1-ol. Subsequently, this reactor was cooled to 50°C, and after taking out 3,198 parts of IPN-10, the reactor was heated to 140°C under nitrogen atmosphere. While maintaining 140°C under a safe pressure, 6,302 parts of ethylene oxide were introduced into the reactor for 8 hours. The temperature was then maintained for 2 hours to complete alkylene oxide addition reaction, thereby obtaining an unsaturated alcohol (hereinafter referred to as "IPN-35") in which 35 moles, on the average, of ethylene oxide were added to 3-methyl-3-butene-1-ol. The area ratio of the shoulder-shaped peak on the higher molecular weight side of the main peak was 4.70%. The GPC chart is shown in Fig. 1.

## 35 EXAMPLE 2

(Production of alkylene oxide adduct (2) of unsaturated alcohol type monomer (polyalkylene glycol ether-based monomer (2)))

- 40 [0051] 999 Parts of 3-methyl-3-butene-1-ol, and 5 parts of sodium hydride were charged into a stainless steel high pressure reactor equipped with a thermometer, a stirrer, and a nitrogen and oxygen introduction pipe. Inner atmosphere of the reactor was substituted with nitrogen under stirring, and was heated to 100°C under nitrogen atmosphere. While maintaining 100°C under safe pressure, 5,117 parts of ethylene oxide were introduced into the reactor for 8 hours. Thereafter, the temperature was maintained for 2.5 hours to complete alkylene oxide addition reaction, thereby obtaining  
 45 an unsaturated alcohol (hereinafter referred to as "IPN-10") in which 10 moles, on the average, of ethylene oxide were added to 3-methyl-3-butene-1-ol. Subsequently, this reactor was cooled to 50°C, and after taking out 3,198 parts of IPN-10, the reactor was heated to 100°C under nitrogen atmosphere. While maintaining 100°C under a safe pressure, 6,302 parts of ethylene oxide were introduced into the reactor for 10 hours. The temperature was then maintained for 3 hours to complete alkylene oxide addition reaction, thereby obtaining an unsaturated alcohol (hereinafter referred to as "IPN-35") in which 35 moles, on the average, of ethylene oxide were added to 3-methyl-3-butene-1-ol. The area ratio of the shoulder-shaped peak on the higher molecular weight side of the main peak was 2.89%. The GPC chart is shown in Fig. 2.

## 50 COMPARATIVE EXAMPLE 1

- 55 (Production of alkylene oxide adduct (1) of comparative unsaturated alcohol type monomer (comparative polyalkylene glycol ether-based monomer (1)))

[0052] 999 Parts of 3-methyl-3-butene-1-ol, and 5 parts of sodium hydride were charged into a stainless steel high

pressure reactor equipped with a thermometer, a stirrer, and an oxygen introduction pipe. Inner atmosphere of the reaction was substituted with nitrogen under stirring, and was heated to 160°C under nitrogen atmosphere. While maintaining 160°C under safe pressure, 5,117 parts of ethylene oxide were introduced into the reactor for 4 hours. Thereafter, the temperature was maintained for 1 hour to complete alkylene oxide addition reaction, thereby obtaining an unsaturated alcohol (hereinafter referred to as "IPN-10") in which 10 moles, on the average, of ethylene oxide were added to 3-methyl-3-butene-1-ol. Subsequently, this reactor was cooled to 50°C, and after taking out 3,198 parts of IPN-10, the reactor was heated to 160°C under nitrogen atmosphere. While maintaining 160°C under a safe pressure, 6,302 parts of ethylene oxide were introduced into the reactor for 6 hours. The temperature was then maintained for 1 hour to complete alkylene oxide addition reaction, thereby obtaining an unsaturated alcohol (hereinafter referred to as "IPN-35") in which 35 moles, on the average, of ethylene oxide were added to 3-methyl-3-butene-1-ol. The area ratio of the shoulder-shaped peak on the higher molecular weight side of the main peak was 11.86%. The GPC chart is shown in Fig. 3.

### EXAMPLE 3

(Production of methacrylic ester (1) of polyalkylene glycol (polyalkylene glycol ester-based monomer (1)))

[0053] 8.2 Parts of methanol, and 0.2 parts of sodium hydroxide were charged into a stainless steel high pressure reactor equipped with a thermometer, a stirrer, and a nitrogen and oxygen introduction pipe. Inner atmosphere of the reactor was substituted with nitrogen under stirring, and was heated to 120°C under nitrogen atmosphere. While maintaining 120°C under safe pressure, 116.6 parts of ethylene oxide were introduced into the reactor for 1 hour. Thereafter, the temperature was maintained for 1 hour to complete alkylene oxide addition reaction, thereby obtaining an alcohol in which 3 moles, on the average, of ethylene oxide were added to methanol. Subsequently, the reactor was heated to 155°C and 855 parts of ethylene oxide were introduced into the reactor for 3 hours under a safe pressure. The temperature was then maintained for 1 hour to complete alkylene oxide addition reaction, thereby obtaining methoxypolyethylene glycol (hereinafter referred to as "PGM-25") in which 25 moles, on the average, of ethylene oxide were added to methanol.

[0054] Methacrylic ester of methoxypolyethylene glycol (methoxypolyethylene glycol monomethacrylate) was obtained by esterification between the PGM-25 and methacrylic acid in a common manner.

### COMPARATIVE EXAMPLE 2

(Production of comparative methacrylic ester (1) of polyalkylene glycol (comparative polyalkylene glycol ester-based monomer (1)))

[0055] 8.2 Parts of methanol, and 0.2 parts of sodium hydroxide were charged into a stainless steel high pressure reactor equipped with a thermometer, a stirrer, and a nitrogen and oxygen introduction pipe. Inner atmosphere of the reactor was substituted with nitrogen under stirring, and was heated to 120°C under nitrogen atmosphere. While maintaining 120°C under safe pressure, 116.6 parts of ethylene oxide were introduced into the reactor for 1 hour. Thereafter, the temperature was maintained for 1 hour to complete alkylene oxide addition reaction, thereby obtaining an alcohol in which 3 moles, on the average, of ethylene oxide were added to methanol. Subsequently, the reactor was heated to 170°C and 855 parts of ethylene oxide were introduced into the reactor for 3 hours under a safe pressure. The temperature was then maintained for 1 hour to complete alkylene oxide addition reaction, thereby obtaining methoxypolyethylene glycol (hereinafter referred to as "PGM-25") in which 25 moles, on the average, of ethylene oxide were added to methanol.

[0056] Methacrylic ester of methoxypolyethylene glycol (methoxypolyethylene glycol monomethacrylate) was obtained by esterification between the PGM-25 and methacrylic acid in a common manner.

### EXAMPLE 4

(Production of polycarboxylic acid (1) for cement dispersant)

[0057] 50 Parts of the unsaturated alcohol (hereinafter referred to as "IPN-35") in which 35 moles, on the average, of ethylene oxide were added to 3-methyl-3-butene-1-ol, as produced in Example 1, 6.4 parts of maleic acid, and 24.2 parts of water were charged in a glass reactor equipped with a thermometer, a stirrer, a dropping funnel, a nitrogen introduction pipe, and a reflux condenser, and the charged materials were heated to 60°C under stirring. 14.3 Parts of 6% ammonium persulfate aqueous solution were added dropwise for 3 hours. Thereafter, the temperature was maintained for 1 hour to complete copolymerization reaction, and 30% NaOH aqueous solution was added dropwise to

neutralize up to pH of 7.0 to obtain a polycarboxylic acid (1) for a cement dispersant, comprising a copolymer aqueous solution having a weight average molecular weight of 33,400, of the present invention.

#### EXAMPLE 5

(Production of polycarboxylic acid (2) for cement dispersant)

[0058] 50 Parts of the unsaturated alcohol (hereinafter referred to as "IPN-35") in which 35 moles, on the average, of ethylene oxide were added to 3-methyl-3-butene-1-ol, as produced in Example 2, 6.4 parts of maleic acid, and 24.2 parts of water were charged in a glass reactor equipped with a thermometer, a stirrer, a dropping funnel, a nitrogen introduction pipe, and a reflux condenser, and the charged materials were heated to 60°C under stirring. 14.3 Parts of 6% ammonium persulfate aqueous solution were added dropwise for 3 hours. Thereafter, the temperature was maintained for 1 hour to complete copolymerization reaction, and 30% NaOH aqueous solution was added dropwise to neutralize up to pH of 7.0 to obtain a polycarboxylic acid (2) for a cement dispersant, comprising a copolymer aqueous solution having a weight average molecular weight of 45,500, of the present invention.

#### COMPARATIVE EXAMPLE 3

(Production of comparative polycarboxylic acid (1) for cement dispersant)

[0059] 50 Parts of the unsaturated alcohol (hereinafter referred to as "IPN-35") in which 35 moles, on the average, of ethylene oxide were added to 3-methyl-3-butene-1-ol, as produced in Comparative Example 1, 6.4 parts of maleic acid, and 24.2 parts of water were charged in a glass reactor equipped with a thermometer, a stirrer, a dropping funnel, a nitrogen introduction pipe, and a reflux condenser, and the charged materials were heated to 60°C under stirring. 14.3 Parts of 6% ammonium persulfate aqueous solution were added dropwise for 3 hours. Thereafter, the temperature was maintained for 1 hour to complete copolymerization reaction, and 30% NaOH aqueous solution was added dropwise to neutralize up to pH of 7.0 to obtain a comparative polycarboxylic acid (1) for a cement dispersant, comprising a copolymer aqueous solution having a weight average molecular weight of 15,300.

#### EXAMPLE 6

(Production of polycarboxylic acid (3) for cement dispersant)

[0060] 120 Parts of water were charged into a glass reactor equipped with a thermometer, a stirrer, a dropping funnel, a nitrogen introduction pipe, and a reflux condenser. Inner atmosphere of the reactor was substituted with nitrogen under stirring, and was heated to 80°C under nitrogen atmosphere. Monomer aqueous solution and 24 parts of 2.3% ammonium persulfate aqueous solution were added dropwise for 4 hours, wherein the monomer aqueous solution was a mixture of 50 parts of methoxypolyethylene glycol monomethacrylate as produced in Example 3, 10 parts of methacrylic acid, 0.5 parts of mercaptopropionic acid and 90 parts of water. After the dropping was finished, further, 6 parts of 2.3% ammonium persulfate aqueous solution were added dropwise for 1 hour. Thereafter, subsequently, the temperature 80°C was maintained to complete polymerization reaction, thereby obtaining a polycarboxylic acid (3) for a cement dispersant, comprising a copolymer aqueous solution having a weight average molecular weight of 20,000, of the present invention.

#### COMPARATIVE EXAMPLE 4

(Production of comparative polycarboxylic acid (2) for cement dispersant)

[0061] 120 Parts of water were charged into a glass reactor equipped with a thermometer, a stirrer, a dropping funnel, a nitrogen introduction pipe, and a reflux condenser. Inner atmosphere of the reactor was substituted with nitrogen under stirring, and was heated to 80°C under nitrogen atmosphere. Monomer aqueous solution and 24 parts of 2.3% ammonium persulfate aqueous solution were added dropwise for 4 hours, wherein the monomer aqueous solution was a mixture of 50 parts of methoxypolyethylene glycol monomethacrylate as produced in Comparative Example 2, 10 parts of methacrylic acid, 0.5 parts of mercaptopropionic acid and 90 parts of water. After the dropping was finished, further, 6 parts of 2.3% ammonium persulfate aqueous solution were added dropwise for 1 hour. Thereafter, subsequently, the temperature 80°C was maintained to complete polymerization reaction, thereby obtaining a comparative polycarboxylic acid (2) for a cement dispersant, comprising a copolymer aqueous solution having a weight average molecular weight of 20,000.

EXAMPLES 7 TO 9, AND COMPARATIVE EXAMPLES 5 to 6 Mortar test

[0062] Mortar test was conducted using the polycarboxylic acids (1), (2) and (3) for a cement dispersant of the present invention, and the comparative polycarboxylic acids (1) and (2) for a cement.

[0063] Blending proportions of materials and mortar used in the test were 400 g of ordinary Portland cement (Chichibu-Onoda Cement Corporation), 800 g of standard sand (Toyoura), and 260 g of water containing various polymers.

[0064] Mortar was prepared with mechanical kneading by a mortar mixer, and mortar was packed in a hollow cylinder having a diameter of 55 mm, and height of 55 mm. Next, after lifting up the cylinder vertically, a diameter of mortar spread on a table was measured in two directions, and the average was used as a flow value. The results are shown in Tables 1 and 2.

[Table 1]

	Polycarboxylic acid for cement dispersant used	Rate of polymerization (%)		Weight average molecular weight	Addition amounts (wt%)	Flow Value (mm)
		IPN-35 a)	Maleic acid			
Example 7	Polycarboxylic acid (1) for cement dispersant	77.8	98.9	33400	0.11	95
Example 8	Polycarboxylic acid (2) for cement dispersant	79.8	99.9	45500	0.11	97
Comparative Example 5	Comparative polycarboxylic acid (1) for cement dispersant	56.7	72.0	15300	0.13	97

a) 35 Moles of EO (ethyleneoxide) were added to 3-methyl-3-butene-1-ol  
b) Weight % of solid content to cement

[0065] From Table 1, Rates of polymerization of maleic acid and IPN-35 are 72% and 56.7% in the comparative polycarboxylic acid for a cement dispersant, whereas those are very high as 98.9% and 77.8% in the polycarboxylic acid (1) for a cement dispersant of the present invention, and 99.9% and 79.8% in the polycarboxylic acid (2) of a cement dispersant of the present invention. Therefore, the cement dispersant of the present invention decreases its addition amount as compared with the comparative cement dispersant, and can be highly polymerized up to a molecular

weight suitable as a cement dispersant. As a result, it is apparent that water reducing property is improved.

Table 2

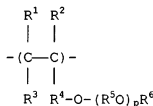
	Polycarboxylic acid for cement dispersant used	Weight average molecular weight	Addition amounts (wt%)	Flow Value (mm)
Example 9	Polycarboxylic acid (3) for cement dispersant	20,000	0.13	109
Comparative Example 6	Comparative Polycarboxylic acid (2) for cement dispersant	20,000	0.13	103

[0066] From Table 2, it is understood that the cement dispersant (3) has a higher mortar flow value and superior dispersibility as compared with the comparative cement dispersant (2) at the same amount added (0.13%). Therefore, the cement dispersant of the present invention decreases its addition amount as compared with the comparative cement dispersant, and increases water reducing performance

### Claims

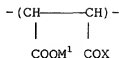
1. A cement dispersant, comprising a polycarboxylic acid having a polyalkylene glycol at a side chain, wherein the polycarboxylic acid comprises a polyalkylene glycol type monomer unit having a polyalkylene glycol at a side chain and a carboxylic acid type monomer unit, characterized in that, as a polyalkylene glycol type monomer unit, a polyalkylene glycol type monomer having a molecular weight distribution which has a main peak, but has no second peak on the higher molecular weight side of the main peak, or has a second peak on the higher molecular weight side of the main peak in an area ratio of 8 % or less based on the total area of the main peak and the second peak.
2. A cement dispersant according to claim 1, wherein the polycarboxylic acid includes the following repeating units:

a polyalkylene glycol ether type unit (I) represented by the general formula (1) below:



formula (1)

where R<sup>1</sup> to R<sup>3</sup> each independently represent hydrogen or a methyl group; R<sup>5</sup>O represents one kind or a mixture of two or more kinds of oxyalkylene group having 2 to 4 carbon atoms, in the case of two or more kinds, those may be added in a block state or a random state; R<sup>6</sup> represents hydrogen; R<sup>4</sup> represents -CH<sub>2</sub>-, -(CH<sub>2</sub>)<sub>2</sub>- or -C(CH<sub>3</sub>)<sub>2</sub>-; and p represents an integer of 1 to 300; and a dicarboxylic acid type unit (II) represented by the general formula (2) below:

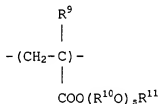


formula (2)

where M<sup>1</sup> and M<sup>2</sup> each independently represent hydrogen, monovalent metal, divalent metal, ammonium or organic amine; X represents -OM<sup>2</sup> or -Y-(R<sup>7</sup>O)<sub>r</sub>R<sup>8</sup>; Y represents -O- or -NH-; R<sup>7</sup>O represents one kind or a mixture of two or more kinds of oxyalkylene group having 2 to 4 carbon atoms, in the case of more than two kinds those may be added in a block state or a random state; R<sup>8</sup> represents hydrogen, an alkyl group having 1 to 22 carbon atoms, a phenyl group, an aminoalkyl group, alkylphenyl group, or a hydroxyalkyl group (each alkyl group in the aminoalkyl, alkylphenyl and hydroxyalkyl groups having 1 to 22 carbon atoms); r is an integer of 0 to 300; and an acid anhydride group (-CO-O-CO-) may be formed in place of the -COOM<sup>1</sup> and -COX groups between the carbon atoms to which the -COOM<sup>1</sup> and -COX groups should be bonded respectively.

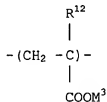
3. A cement dispersant according to claim 1, wherein the polycarboxylic acid includes the following repeating units:

a polyalkylene glycol ester type unit (III) represented by the general formula (4) below:



formula (4)

where R<sup>9</sup> represents hydrogen or a methyl group; R<sup>10</sup>O represents one kind or a mixture of two or more kinds of oxyalkylene group having 2 to 4 carbon atoms, in the case of two or more kinds, those may be added in a block state or a random state; R<sup>11</sup> represents an alkyl group having 1 to 22 carbon atoms, a phenyl group, or an alkylphenyl group, with the alkyl group in the alkylphenyl group having 1 to 22 carbon atoms; and s is an integer of 1 to 300; and a monocarboxylic acid type unit (IV) represented by the general formula (5) below;



formula (5)

where R<sup>12</sup> represents hydrogen or a methyl group; and M<sup>3</sup> represents hydrogen, a monovalent metal, ammonium or an organic amine.

4. A cement composition comprising at least water, a cement and a cement dispersant, wherein as the cement dispersant the cement composition comprises the cement dispersant as claimed in claim 1 to 3.

Fig. 1

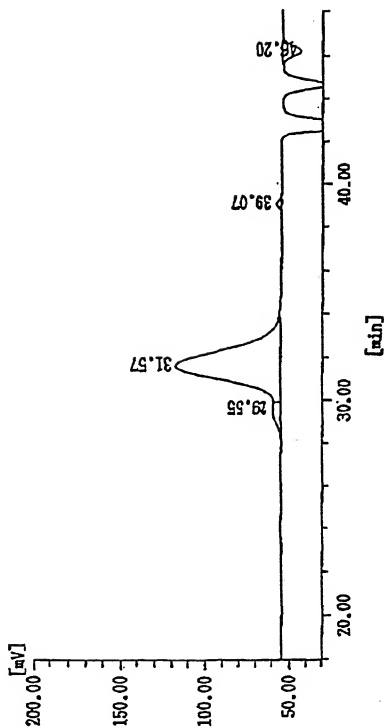


Fig. 2

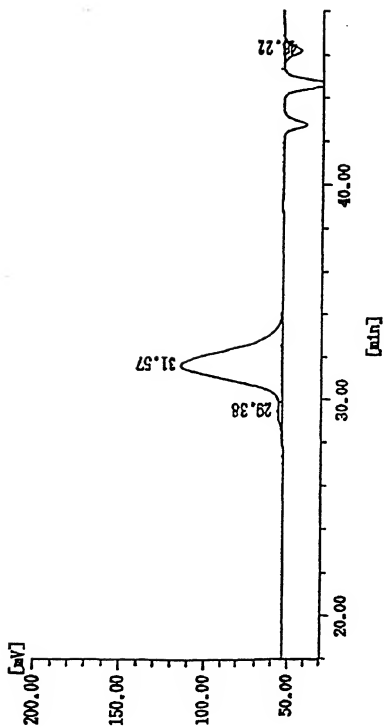


Fig. 3

